

Receiving Report

Date: 5-05-26

Batch No: 132381

Supplier: Conel

Dart P/O: 27015

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☐ No ☒ N/A ☐
 QC18 Inspection ☐ N/A ☒
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

SP

Production/Admin:

Date

Received/Costing

Initial

Location



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO27015

Purchase Order Date 1/12/2015

PO Print Date 1/16/2015

Page Number 1 of 6 #18

Order From :

VU-COR001

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 480 497 6136

Ship To Contact

Ship To Phone

Ship Via: FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	AN3C36A ✓	Bolt	5/21/2015 Yes 5/21/2015	FN	80.00 ✓ Each	\$10.00	\$800.00 ✓
Line Total:							\$800.00
2	AN3C37A ✓	BOLT	5/21/2015 Yes 5/21/2015		70.00 ✓ Each	\$6.00	\$420.00 ✓
Line Total:							\$420.00
3	AN3C41A ✓	Bolt	5/21/2015 Yes 5/21/2015	FN	75.00 ✓ Each	\$14.50	\$1,087.50 ✓

PO Instructions: Fedex Acc#151793240

Note:

SP 15-05-26



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27015**

Purchase Order Date 1/12/2015

PO Print Date 1/16/2015

Page Number 3 of 6

Order From :

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

VU-COR001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 480 497 6136

Ship To Contact

Ship To Phone

Ship Via:

FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

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10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

7	AN4C46A	Bolt	5/21/2015 Yes 5/21/2015	FN	70.00 Each	\$19.00	\$1,330.00
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Line Total: \$1,330.00

8	AN4C52A	Bolt	5/21/2015 Yes 5/21/2015	FN	15.00 Each	\$20.00	\$300.00
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Line Total: \$300.00

9	AN5C34A	Bolt	5/21/2015 Yes 5/21/2015	FN	8.00 Each	\$23.00	\$184.00
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Line Total: \$184.00

10	AN6C44A	Bolt	5/21/2015 Yes 5/21/2015	FN	52.00 Each	\$13.50	\$702.00
----	---------	------	-------------------------------	----	---------------	---------	----------

PO Instructions: Fedex Acc#151793240

Note:

SP15-05-26



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27015**

Purchase Order Date 1/12/2015

PO Print Date 1/16/2015

Page Number 4 of 6

Order From :

VU-COR001

Ship To : DART AEROSPACE LTD

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

480 497 6136

Ship To Contact

Ship To Phone

Ship Via:

FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

Line Total: \$702.00

11 AN8C16 ✓

Bolt

5/21/2015 FN

Yes

5/21/2015

7.00 ✓

Each

\$15.00

\$105.00 ✓

Line Total: \$105.00

12 AN8C21A

Bolt

5/21/2015 FN

Yes

5/21/2015

30.00

Each

\$13.50

\$405.00

Line Total: \$405.00

13 AN8C35A ✓

Bolt

5/21/2015 FN

Yes

5/21/2015

15.00 ✓

Each

\$26.00

\$390.00 ✓

Line Total: \$390.00

PO Instructions: Fedex Acc#151793240

Note:

1/16/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27015**

Purchase Order Date 1/12/2015

PO Print Date 1/16/2015

Page Number 5 of 6

Order From :

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

VU-COR001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 480 497 6136

Ship To Contact

Ship To Phone

Ship Via:

FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer PO#

Customer Tax #

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

14	MS20601-AD4W10 ✓	RIVET	5/21/2015 Yes 5/21/2015	50.00 ✓ Each	\$5.00	\$250.00 ✓
Line Total:						\$250.00
15	MS21920-25 ✓	Clamp	5/21/2015 FN Yes 5/21/2015	40.00 ✓ Each	\$22.50	\$900.00 ✓
Line Total:						\$900.00
16	MS21920-28 ✓	Clamp	5/21/2015 FN Yes 5/21/2015	38.00 ✓ Each	\$22.50	\$855.00 ✓
Line Total:						\$855.00

8915-05-26

PO Instructions: Fedex Acc#151793240

Note:

1/16/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27015**

Purchase Order Date 1/12/2015

PO Print Date 1/16/2015

Page Number 6 of 6

Order From :

VU-COR001

Ship To : DART AEROSPACE LTD

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

480 497 6136

Ship To Contact

Ship To Phone

Ship Via:

FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

17 71401-45

PROCUREMENT
QUALITY CLAUSES

5/21/2015

1.00 ✓

\$0.00

\$0.00

No

5/21/2015

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT

A033 STATEMENT OF CONFORMITY/TEST RECORDS

FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

SP15-05-26

Line Total:

\$0.00

PO Total:

\$8,931.50

PO Instructions: Fedex Acc#151793240

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

3

Change Date:

1/16/2015

CY

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE

GILBERT, AZ 85298

USA

Ph: 480-497-6136 Fax: 480-497-3568

Email: sales@coreaviation.com

Packing List

Ship Doc : CA150522-2

Printed : 05/22/2015

No. Items : 16

Page : 1 of 2

Bill To:
Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7
Canada

Ship To:
Dart Aerospace Ltd.
Main Finished Goods Location
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7
Canada

Sales Order : 27015
Order Date : 01/19/2015
Ship Date : 05/22/2015
Ship Via : FEDEX
Ship Account: 151793240

AWB : 773671448731
Customer# : DALD
Terms : N 10
Sales Person: sale2
FOB : GILBERT, AZ

Resale : Not On File
Buyer :
Contact : 613-632-9577
Weight :
No. Boxes :
Dimensions :

Item	Part Number/Description	CD	Location	UM	Ord	B/O	Shipped	Cust. PO#
1	AN3C36A BOLT NSN:5306-01-020-9473	NE	HC202	EA	80 ✓	0	80	27015
2	AN3C37A BOLT	NE	HC202	EA	70 ✓	0	70	27015
3	AN3C41A BOLT	NE	HC202	EA	75 ✓	0	75	27015
4	AN3C42A BOLT	NE	HC202	EA	10 ✓	0	10	27015
5	AN3C46A BOLT	NE	HC202	EA	70 ✓	0	70	27015
6	AN3C50A BOLT NSN:5306-00-582-9889	NE	HC202	EA	24 ✓	0	24	27015
7	AN4C46A BOLT NSN:5306-00-702-6010	NE	HC202	EA	70 ✓	0	70	27015
8	AN4C52A BOLT NSN:5306-00-197-6277	NE	HC202	EA	15 ✓	0	15	27015
9	AN5C34A BOLT	NE	HC202	EA	8 ✓	0	8	27015
10	AN6C44A BOLT NSN:5306-00-275-9647	NE	DART	EA	52 ✓	0	52	27015
11	AN8C16 BOLT MACHINE NSN:5306-00-180-2749	NE	HC202	EA	7 ✓	0	7	27015

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TERMS AND CONDITIONS OF SALE

MATERIALS ON THIS ORDER CONFORM TO SPECIFICATIONS AS LISTED ON YOUR PO/RO.
MATERIAL IS SUBJECT TO YOUR INSPECTION
OUR TERMS ARE AS PER OUR MUTUAL LETTERS OF AGREEMENT.
OVERDUE INVOICES WILL BE SUBJECT TO 1.5% INTEREST ON OVERDUE AMOUNTS.
NO RETURN OR REFUNDS AFTER 10 DAYS FROM INVOICE DATE.
DAMAGE OR SHORTAGE CLAIMS MUST BE MADE WITHIN 10 DAYS OF INVOICE DATE.
NO RETURNS ALLOWED WITHOUT PRIOR APPROVAL. RETURNED GOODS COULD BE
SUBJECT TO A RESTOCK CHARGE.

#####

COUNTRY OF ORIGIN OF GOODS : USA

TYPE OF GOODS : AIRCRAFT PARTS

HARMONIZED CODE : 8803-20-0050

#####

80150526

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE

GILBERT, AZ 85298

USA

Ph: 480-497-6136 Fax: 480-497-3568

Email: sales@coreaviation.com

Packing List

Ship Doc : CA150522-2

Printed : 05/22/2015

No. Items : 16

Page : 2 of 2

Item	Part Number/Description	CD	Location	UM	Ord	B/O	Shipped	Cust. PO#
12	AN8C21A BOLT NSN:5306-00-579-3481	NE	HC202	EA	30 ✓	11	19	27015
13	AN8C35A BOLT NSN:5306-00-855-7396	NE	HC202	EA	15 ✓	0	15	27015
14	MS20601AD4W10 BLIND RIVET	NE	HC202	EA	50 ✓	0	50	27015
15	MS21920-25 CLAMP	NE	HC202	EA	40 ✓	0	40	27015
16	MS21920-28 CLAMP	NE	HC202	EA	38 ✓	0	38	27015

2015-05-26

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE

GILBERT, AZ 85298

USA

Ph: 480-497-6136 Fax: 480-497-3568

Email: sales@coreaviation.com

ORIGINAL

Invoice

Invoice : CA150522-2

Date : 05/22/2015

No. Items: 16

Page : 1 of 2

To:
Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7
Canada

Ship To:
Dart Aerospace Ltd.
Main Finished Goods Location
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7
Canada

Sales Order : 27015

AWB : 773671448731

Resale : Not On File

Your Order# : 27015

Customer# : DALD

Buyer :

Order Date : 01/19/2015

Terms : N 10

Contact : 613-632-9577

Ship Date : 05/22/2015

Sales Person: sale2

Weight :

Ship Via : FEDEX

FOB : GILBERT, AZ

No. Boxes :

Dimensions :

Item	Part Number/Description	Shipped	BackOrd	CD	Unit Price	Total Amt
1	AN3C36A BOLT NSN: 5306-01-020-9473	80	0	NE	\$10.00 EA	\$800.00
2	AN3C37A BOLT	70	0	NE	\$6.00 EA	\$420.00
3	AN3C41A BOLT	75	0	NE	\$14.50 EA	\$1,087.50
4	AN3C42A BOLT	10	0	NE	\$9.50 EA	\$95.00
5	AN3C46A BOLT	70	0	NE	\$10.00 EA	\$700.00
6	AN3C50A BOLT NSN: 5306-00-582-9889	24	0	NE	\$17.00 EA	\$408.00
7	AN4C46A BOLT NSN: 5306-00-702-6010	70	0	NE	\$19.00 EA	\$1,330.00
8	AN4C52A BOLT NSN: 5306-00-197-6277	15	0	NE	\$20.00 EA	\$300.00
9	AN5C34A BOLT	8	0	NE	\$23.00 EA	\$184.00
10	AN6C44A BOLT NSN: 5306-00-275-9647	52	0	NE	\$13.50 EA	\$702.00
11	AN8C16 BOLT MACHINE NSN: 5306-00-180-2749	7	0	NE	\$15.00 EA	\$105.00

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TERMS AND CONDITIONS OF SALE

MATERIALS ON THIS ORDER CONFORM TO SPECIFICATIONS AS LISTED ON YOUR PO/RO.

MATERIAL IS SUBJECT TO YOUR INSPECTION

OUR TERMS ARE AS PER OUR MUTUAL LETTERS OF AGREEMENT.

OVERDUE INVOICES WILL BE SUBJECT TO 1.5% INTEREST ON OVERDUE AMOUNTS.

NO RETURN OR REFUNDS AFTER 10 DAYS FROM INVOICE DATE.

DAMAGE OR SHORTAGE CLAIMS MUST BE MADE WITHIN 10 DAYS OF INVOICE DATE.

NO RETURNS ALLOWED WITHOUT PRIOR APPROVAL. RETURNED GOODS COULD BE SUBJECT TO A RESTOCK CHARGE.

COUNTRY OF ORIGIN OF GOODS : USA

TYPE OF GOODS : AIRCRAFT PARTS

HARMONIZED CODE : 8803-20-0050

SPK-05-26

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE

GILBERT, AZ 85298

USA

Ph: 480-497-6136 Fax: 480-497-3568

EMAIL: sales@coreaviation.com

ORIGINAL

Invoice

Invoice : CA150522-2

Date : 05/22/2015

No. Items : 16

Page : 2 of 2

Item	Part Number/Description	Shipped	BackOrd	CD	Unit Price	Total Amt
12	AN8C21A BOLT NSN: 5306-00-579-3481	19	11	NE	\$13.50 EA	\$256.50
13	AN8C35A BOLT NSN: 5306-00-855-7396	15	0	NE	\$26.00 EA	\$390.00
14	MS20601AD4W10 BLIND RIVET	50	0	NE	\$5.00 EA	\$250.00
15	MS21920-25 CLAMP	40	0	NE	\$22.50 EA	\$900.00
16	MS21920-28 CLAMP	38	0	NE	\$22.50 EA	\$855.00

CA150522

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Sub Total :	\$8,783.00
Tax Total :	
S + H :	\$0.00
Balance :	\$8,783.00

CERTIFICATE OF CONFORMANCE

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE, GILBERT, AZ 85298, USA

Phone: 480-497-6136 Fax: 480-497-3568 FAA Sta. #: Web:

Invoice : CA150522-2
Date : 05/22/2015
PO : 27015
Issued By : sale2
Page : 1 of 2

THIS IS TO CERTIFY THAT ALL GOODS ON C.O.R.E. INVOICE WERE SHIPPED IN ACCORDANCE WITH THE PART SPECIFICATIONS ON CUSTOMERS PO & TO THE BEST OF OUR KNOWLEDGE AND BELIEF, MEET THOSE STANDARDS.

ITEM(S) WERE DETERMINED TO BE IN STATED CONDITION BY VISUAL CONDITION AND OR IN ACCORDANCE WITH RECEIVING RECORDS.

ALL DETAILED RECORDS ARE KEPT ON FILE AT C.O.R.E. AVIATION SERVICES FOR ANY FUTURE CUSTOMER INSPECTION.

Item	Part Number/Description		Shipped	CD
1	AN3C36A Lot:15493	BOLT	80	NE
2	AN3C37A Lot:15975	BOLT	70	NE
3	AN3C41A Lot:15843	BOLT	75	NE
4	AN3C42A Lot:COR005-02-27-17625-1	BOLT	10	NE
5	AN3C46A Lot:326327	BOLT	70	NE
6	AN3C50A Lot:15896	BOLT	24	NE
7	AN4C46A Lot:15603	BOLT	70	NE
8	AN4C52A Lot:15663	BOLT	15	NE
9	AN5C34A Lot:17481	BOLT	8	NE
10	AN6C44A Lot:329218	BOLT	52	NE
11	AN8C16 Lot:COR005-10-23-51239-1	BOLT MACHINE	7	NE

CERTIFICATE OF CONFORMANCE

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE, GILBERT, AZ 85298, USA

Phone: 480-497-6136 Fax: 480-497-3568 FAA Sta. #: Web:

Invoice : CA150522-2

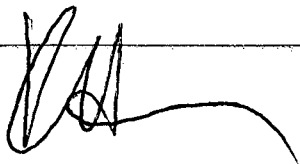
Date : 05/22/2015

PO : 27015

Issued By : sale2

Page : 2 of 2

Item	Part Number/Description		Shipped	CD
12	AN8C21A Lot:15494	BOLT	19	NE
13	AN8C35A Lot:15838	BOLT	15	NE
14	MS20601AD4W10 Lot:86164740	BLIND RIVET	50	NE
15	MS21920-25 ALTERNATE:MS21920-25 (QTY:40) Lot:175634	CLAMP	40	NE
16	MS21920-28 Lot:173427/A Cert#:PL-42 8803(38)	CLAMP	38	NE



KAIZER HUSEIN



CALIFORNIA SCREW PRODUCTS CORPORATION
14957 GWENCHRIS COURT
PARAMOUNT, CALIFORNIA 90723-3423
TEL (562) 633-6626
FAX (562) 633-2082

PACKING SLIP

Original : 37634

*** Parts Manufactured in the USA ***

Sold To:
003818 C.O.R.E. AVIATION SERVICES, Inc. 16305 E. TWIN ACRES DRIVE GILBERT, AZ 85298

Ship To:
***** C.O.R.E. AVIATION SERVICES, Inc. 16305 E. TWIN ACRES DRIVE GILBERT, AZ 85298

Customer P.O. No.		Sales Order	Date	Ship Via		Job No.
STK141031		57090	05-06-15	FEDEX GROUND		329218
Pos	Item	Ordered	Delivered Qty	Unit	Weight	No. of Cartons

10	AN6C44A	1000	979	ea	153	4
----	---------	------	-----	----	-----	---

**CALIFORNIA SCREW PRODUCTS CORP.**

14957 GWENCHRIS CT. PARAMOUNT, CA 90723

P: 562-633-6626

F: 562-529-7108

CAGE NUMBER : 82507

Airbus UK Approval No. AUK/SA/30144

Job Number : 329218

BAE/AG/30235 / MAA

TEST REPORT

Part Number : AN6C44A
Customer : C.O.R.E. AVIATION SERVICES, Inc.
Procurement Spec. : NASM6812 REV. 3
Surface Finish Spec : AMS2700 REV. E
Heat Treat Spec : AMS2759/5 REV. D
Mgntc Permeability : N/A

Part Standard : NASM3-20 REV. 3
Cust. Purchase Order Number : STK141031
Thread Size & Form : .375-24 UNF-3A
Thread Spec : MIL-S-7742 REV. D
Sample Size Spec. : NASM6812 REV. 3

Shipped Quantity*: 979
Mfg Quantity: 1000
Matl Spec: AMS 5628 REV. F
Item Description: Bolt
Heat Number: 258782

* Actual piece count is within +/- 2% of the shown lot quantity.

NON-DESTRUCTIVE TESTS / SUBCONTRACTED (SEE CERTIFICATION)

Sample Size : 20 specimens

Inspection Results:

Accept : 20

Reject : 0 specimens

Magnetic Particle : ASTM E1444M-12

Fluorescent Penet. : N/A

METALLURGICAL EXAMINATION RESULTS

Sample Size : 5 specimens	Accept : 5	Reject : 0	Lab Mount No. : 46429
GRAIN SIZE : 8.0	HEAD STRUCTURE : Accept	LAPS : Accept	MICRO STRUCTURE : Accept
FILLET COLD WORKED : Accept	DECARB : Accept	SEAMS : Accept	CARBURIZED : Accept
GRAIN FLOW HEAD : Accept	GRAIN FLOW THREAD : Accept	CRACKS : Accept	THREAD RUN OUT : Accept

MECHANICAL TESTS RESULTS

ULTIMATE TENSILE STRENGTH (lbs.) - Loc. of Failure: Threads

Sample Size : 5 specimens

Accept : 5

Reject : 0

Minimum Req.: 10100

Maximum Req.: 0

1. 13828	2. 13879	3. 13797	4. 13764	5. 13838	6. N/A	7. N/A	8. N/A
9. N/A	10. N/A	11. N/A	12. N/A	13. N/A	14. N/A	15. N/A	16. N/A
17. N/A	18. N/A	19. N/A	20. N/A	21. N/A	22. N/A	23. N/A	24. N/A
25. N/A	26. N/A	27. N/A	28. N/A	29. N/A	30. N/A	31. N/A	32. N/A

SHEAR (lbs.) S/D : SINGLE

Sample Size : 5 specimens

Accept : 5

Reject : 0

Minimum Req.: 6280

6280

1. 9622	2. 9690	3. 9795	4. 9811	5. 9833	6. N/A	7. N/A	8. N/A
9. N/A	10. N/A	11. N/A	12. N/A	13. N/A	14. N/A	15. N/A	16. N/A
17. N/A	18. N/A	19. N/A	20. N/A	21. N/A	22. N/A	23. N/A	24. N/A
25. N/A	26. N/A	27. N/A	28. N/A	29. N/A	30. N/A	31. N/A	32. N/A

HARDNESS TEST

Sample Size : 5

Hardness Req. RC : 26-32

Hardness Results : 28-29

STRESS RUPTURE TEST

- N/A

Load (Lbs.) :

0

Temperature (F) :

0

Periodic test, REF Job No.

Sample Size : 0

Hours :

0

FATIGUE TEST

- N/A

Cycles :

0

Min Req. :

0

Sample Size : 0

Low Load (lbs.) :

0

High Load (lbs.) :

0

TORQUE TEST

- N/A

Sample Size : 0

Load (Lbs/in) :

0

STRESS DURABILITY TEST - N/A

Sample Size : 0

LOAD (Lbs.) :

0

Hours: 0

STATEMENT OF CONFORMANCE:

This report relates only to items inspected/tested. Deviations from standard test methods, if any, are noted, and results from subcontracted inspection or testing, if any, are identified. All items were manufactured in the USA under a quality management system, which complies with ISO 9001 and with AS 9100. CALIFORNIA SCREW PRODUCTS CORP, hereby states: That the above product is mercury free; that the above listed lot has been produced, sampled, tested, inspected and marked in accordance with all requirements and that the product complies with all specification and contract requirements; that evidence of which is in the files of our company subject to examination. This report shall not be reproduced except in full, unless authorized in writing by CALIFORNIA SCREW PRODUCTS CORPORATION.

Carlos Amerceda
Form QCSP019 Form Revision Date: 06/06/2007

Carlos Amerceda
FINAL INSPECTOR
(Name, Signature, Stamp and Date)

MAY 19 2015



PERTH, ON
ERIN, ON
DUMAS, AR
LANCASTER, SC

813-267-3752 FAX 813-267-6617
519-833-9632 FAX 519-833-2213
870-382-2990 FAX 870-382-8988
803-283-3353 FAX 803-283-8303



FOND DU LAC, WI
UNION, IL
PERRIS, CA

920-926-0809 FAX 920-926-0862
815-923-2131 FAX 815-923-2126
951-657-2105 FAX 951-943-6001

THE LEADING MANUFACTURER OF STAINLESS STEEL AND NICKEL ALLOY WIRE PRODUCTS
EXECUTIVE OFFICES: PERTH, ON CANADA - EMAIL: sales@centralwire.com

PERRIS SERVICE CENTER
2500 "A" STREET
TEL: 909-657-2105

PERRIS, CA 92570-9381
FAX: 909-943-6061

CERTIFICATE OF CONFORMANCE

SOLD
TO

CALIFORNIA SCREW PRODUCTS
14957 GWEN CHRIS COURT
PARAMOUNT CA 90723-3423
USA

SHIP
TO

CALIFORNIA SCREW PRODUCTS
14957 GWEN CHRIS COURT
PARAMOUNT CA 90723-3423
USA

CUSTOMER'S PO NO. 132751	TYPE OF CERT Customer	CUSTOMER 105844	ORDER NO. 1187937	1	WORK ORDER 2012374	DATE SHIPPED 11/13/13
SPECIFICATIONS: ASTM-A-493-09, AMS 5628F						

ITEM DESCRIPTION		
DESCRIPTION Cold Heading 431 SKIN PASSED Seam Free .3760 Coils Std. Copper-Moly	SPEC. CLASS Melt mill VALBRUNA Country of origin ITALY	HEAT 258782
QTY SHIP 616		055

CHEMICAL ANALYSIS						
C .15	MN .57	SI .42	P .021	S .001	CR 15.92	NI 1.59
MO .15	CU .14	N .023				

MECHANICAL PROPERTIES						
AS SHIPPED PROPERTIES:						
TENSILE 102.000 KSI						
AFTER HEAT TREAT PROPERTIES: AFTER-HEATS: MILL CAPABILITY						
TENSILE 206.000 KSI	YIELD 183.000 KSI	ELONGATION 14.000 %	R/A 58.000 %			

* DFARS 252.225-7014 ALT.I COMPLIANT *

NOV 15 2013

DFAR 252.225.7009
COMPLIANCE

QUALITY REPRESENTATIVE

The material as shipped is free from mercury contamination. I certify the chemical analysis and physical and mechanical test results reported above are correct as contained in the records of the company.

Very truly yours,

George Ward
AUTHORIZED SIGNATURE

Acciaierie Valbruna S.p.A.



QUALITY MANAGEMENT SYSTEM
CERTIFIED BY LLOYD'S REGISTER

CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Clienti / Besteller/Purchaser/Cliant
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Hersteller/Usine producer

Avviso di Spedizione: D-VI13000219
Lieferungsanweisung/Leser/L.S.

Ordine nr: 33336 2010933 CW
Bestell-/Auftrag/Contrat/Commande

Certificato nr: MEST286796/2013/
Prüfung/Test/Gesam

Conferma ordine nr: EV12000088
Werkzeug/Order/Fol nr.

Marchio di Fabbrica:
Zeichen des Lieferanten
Trade mark
Sole de l'usine productrice



Punzone del Collaudatore:
Stempel des Werkstoffverständigen
Inspector's stamp/Stampion de l'asseyeur

Stato di fornitura: Descalaed Annealed Hot rolled
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD
Erweiterungsart/Working process/Mode d'elaboration

Analisi chimica

Colata / Heat Schmelze/Coulée	min 0,12 max 0,17	0,20 0,80	0,30 0,80	15,50 16,50	0,25	0,50	1,50 1,75	0,040	0,030	0,100	-	-	-	-	-
C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	P %	S %	N %						
258782	0,15	0,42	0,57	15,92	0,15	0,14	1,59	0,021	0,001	0,023					

Banded Ferrite and Austenite conform to the AMS 5628F.
Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind in Anlage erfüllt.
The material has been furnished in accordance with the requirements
Le matériel a été trouvé conforme aux exigences

Controllo antimescolanza: OK
Verwechslungsprüfung: spektroanalytisch durchgeführt
Antimixing testing performed: OK
Contrôle antimeslange fait: r.s.s.

Controllo visivo e dimensionale: soddisfa le esigenze
Besichtigung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional check/satisfactory
Contrôle visuel et dimensionnel: satisfaisant

Melted and manufactured in Italy. No welding or weld repair

Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TÜV and LLOYD'S

Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

RMIK 9075

Joe Conates
NOV 15 2013
DFAR 252.225.7009
COMPLIANCE

Vicenza, 04/01/13

VCQ012
(Mod. MCE2)

Il collaudatore di stabilimento / der Werkstoffverständiger / Works Inspector / L' agent d' usine

M. Rizzotto

Pagina - 2 di 2

Acciaierie Valbruna s.p.a.



QUALITY MANAGEMENT SYSTEM
CERTIFIED BY LLOYD'S REGISTER

CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Ciente / Customer / Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Usine producer

Avviso di Spedizione: D-VI13000219
Lieferungsanweisung/Etiquette

Ordine nr: 33336 2010933 CW
Bestell-/Your order/Commande

Certificato nr: MEST286796/2013/
Prüfung/Inspection

Conferma ordine nr: EV12000088
Werkzeug/Order/Ref. nr.

Marchio di Fabbrica:
Zeichen des Werkschwermetalls
Trade mark
Sigle de l'usine productrice



Stato di fornitura: Descaled Annealed Hot rolled
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOP
Erzeugnisbezeichnung/Manufact process/Mode d'elaboration

Punzone del Collaudatore:
Stempel des Werkschwermetalls
Inspector's stamp/Stampon de l'inspecteur

Specifiche:
Anforderungen / Requirements / Exigences
D.3.PRS.079.S 2005 431 A

ASTM A370 2012.

Qualità: 431
Werkstoff/Grade/Qualité

Marca: VAL4R
Markenbezeichnung
Brand/Marken

Tolleranza: ASTM A484-11
Toleranz/Allowance/Tolérance

Punzonatura: 431
Kennzeichnung/Marking/Marquage

Pos. nr. Pos. nr. Item nr. Nr. de poste	Oggetto Gegenstand Product description Description du produit	Dimensioni - In Abmessungen Dimension Dimension	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr. Lot nr.
0020	Round	0,4724	/	258782		4.528	215701900

TEST ALLO STATO DI FORNITURA
Test on delivery condition Prüfung auf Lieferbarem Produkt Test à l'état de fourniture Prueba sobre el material así como entregado

TEST	Provetta/probe Speicher/Speicher Long. diam. Spec. Diam. Diam. Spec. Width Diam. Thickness Larg. diam. épaisseur mm	°F	Poste Saggio Probes Lieu Emplacement	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0,2% k.s.l.	Snervamento Streckgrenze Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Résistance à traction Rm k.s.l.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Bruchdehnung Reduction of area Striction RA %	Resilienza Kerbschlagarbeit Impact Value Resilience	Durezza Härte Hardness Dureté HB
	Valori richiesti 1 Anforderungen/Required values Valeurs demandées	min								
A	8,75	68	L	74		111	33	63		228

Sample hardened and double tempered

Tipo Trattamento Wärmebehandlung Heat Treatment Traitement Thermique		Temperatura Temperatur Temperature Température	Raffreddamento Abkühlung Cooler Refroidissement	Permanenza Haltezeit Retention Maintien	Tipo Trattamento Wärmebehandlung Heat Treatment Traitement Thermique		Temperatura Temperatur Temperature Température	Raffreddamento Abkühlung Cooler Refroidissement	Permanenza Haltezeit Retention Maintien	Tipo Trattamento Wärmebehandlung Heat Treatment Traitement Thermique		Temperatura Temperatur Temperature Température	Raffreddamento Abkühlung Cooler Refroidissement	Permanenza Haltezeit Retention Maintien
Hardening		1875 °F	OIL		First tempering		550 °F	AIR		Second tempering		550 °F	AIR	
TEST	Provetta/Probe Speicher/Speicher Long. diam. Spec. Diam. Diam. Spec. Width Diam. Thickness Larg. diam. épaisseur mm	°F	Poste Saggio Probes Lieu Emplacement)	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0,2% k.s.l.	Snervamento Streckgrenze Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Résistance à traction Rm k.s.l.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Bruchdehnung Reduction of area Striction RA %	Resilienza Kerbschlagarbeit Impact Value Resilience	Durezza Härte Hardness Dureté				
	Valori richiesti 1 Anforderungen/Required values Valeurs demandées	min max		150	-	200	- 10	- 40	-	-				
	B	12,5	68	L	183		206	14	58					

Sample cond. H+T

Tipo Trattamento Wärmebehandlung Heat Treatment Traitement Thermique	Temperatura Temperatur Temperature Température	Raffreddamento Abkühlung Cooler Refroidissement	Permanenza Haltezeit Retention Maintien	Tipo Trattamento Wärmebehandlung Heat Treatment Traitement Thermique	Temperatura Temperatur Temperature Température	Raffreddamento Abkühlung Cooler Refroidissement	Permanenza Haltezeit Retention Maintien	Tipo Trattamento Wärmebehandlung Heat Treatment Traitement Thermique	Temperatura Temperatur Temperature Température	Raffreddamento Abkühlung Cooler Refroidissement	Permanenza Haltezeit Retention Maintien
Hardening	1875 °F	OIL	30	Tempering	1175 °F	AIR	180				
TEST											
A	Grain size for ASTM E112			min	max						
A	Delta Ferrite			3	4,0	5	0 %				

TEST C: hardened from 1024C/oil and tempered from 635/air,
according to AMS 5628F.
Mechanical properties according to ASTM A370.

AMIR 9075

NOV 15 2013

DFAR 252.225 7009
COMPLIANCE

Vicenza, 04/01/13 VCC012 (Mod. MCE)	Il collaudatore di stabilimento / der Werksachverständige / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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ACTIVE

(818) 504-0677 • FAX (818) 504-1559

TERMS: net 30

MATERIAL / HEAT TREAT / STATUS OF PARTS 431 / FINAL

Other **RUST PROOF**

Acceptance Criteria ASTM-E-1444/E1444M-12 NASM6812 REV 2

Reason Rejected

Acceptance Criteria

Reason Rejected

CERTIFICATION / TEST / REPORT

CALIFORNIA SCREW PRODUCTS

14957 Gwenchris Court
Paramount, CA 90723

CHECK LIST OF DOCUMENTS TO CUSTOMER

JOB NUMBER: 329218

PART NUMBER: AN6044A

DESCRIPTION

NUMBER OF PAGES

PACKAGING SLIP

1

TEST REPORT

1

DIMENSIONAL INSPECTION

N/A

CERTIFICATE OF QUALITY COMPLIANCE (COQC)

N/A

MATERIAL CERTIFICATE

3

HEAT TREATMENT CERTIFICATE

1

SURFACE FINISH CERTIFICATE (PLATE, PASSIVATE, ETC.)

1*

NON-DESTRUCTIVE INSPECTION CERTIFICATE(MAG. FLUOR.)

*

FATIGUE TEST RESULTS

N/A

STRESS DURABILITY TEST RESULTS

N/A

CERTIFICATION OF PROCESSING

N/A

SALT SPRAY/HIGH HUMIDITY

*

STRESS CORROSION TEST CERTIFICATE

N/A

LOCKING ELEMENT CERTIFICATE

N/A

GOVERNMENT CONTRACT

N/A

P.O. TO ALL SERVICE

N/A

RELEASE AUTHORIZATION

N/A

THREAD INSPECTION REPORT

N/A

TOTAL:

7

* Indicates that all certifications are in one document.

PROCESSED BY:



DATE:

MAY 18 2015

Please check this list to assure that all documents are received and request for any missing one within 10 days after receiving material.

Your cooperation is greatly appreciated.

BUTLER, INC.

1600 W. 166th STREET
GARDENA, CA 90247

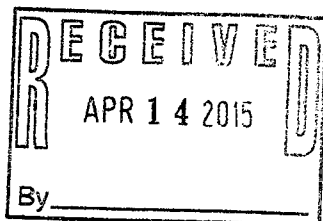
Packing List

Customer No.: C.O.R.E

Ship To: **CORE AVIATION SERVICES, INC.**
16305 E. TWIN ACRES DR.
GILBERT, AZ 85298

Bill To: **CORE AVIATION SERVICES, INC.**
16305 E. TWIN ACRES DR.
GILBERT, AZ 85298

Date		Ship Via		FOB		Terms	
04/10/15		UPS PPD & ADD		Origin			
Purchase Order Number			Order Date		Sales Person		Our Order Number
STK150410			04/10/15				17710
Quantity			U/M	Item Number	Description	Serial Number	
Req	Shipped	B.O.					
40	40		each	AN8C21A	LOT 15494		



BUTLER INC.

Thank You
1600 West 166th Street Gardena, CA 90247
(310) 323-3114 FAX (310) 324-0914



SAI GLOBAL
AS9100
Aerospace

BUTLER INC.

1600 W. 166th STREET
GARDENA, CALIFORNIA 90247
(310) 323-3114 / FAX (310) 324-0914



SAI GLOBAL
AS9100
Aerospace

CAGE # 59053

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85298

CERTIFICATE OF COMPLIANCE

BUYER ORDER NO.: 27791-5 ITEM: 1

NSN #: NA PART NUMBER: AN8C21A REV: 2

DESCRIPTION: BOLT, HEX HEAD, .5000-20 x 2.219, 431, PASSIVATE

SPECIFICATIONS: NASM6812-3, ASTM A 493-09, AMS-H-6875B, AMS2700E

QUANTITY: 40 LOT #: 15494 HEAT #: G18870

BUTLER INC. HEREBY CERTIFIES THAT THIS LOT HAS BEEN PRODUCED, SAMPLED, INSPECTED, TESTED, MARKED AND PACKAGED IN ACCORDANCE WITH ALL CONTRACT, DRAWING AND SPECIFICATION REQUIREMENTS. FURTHERMORE, BUTLER INC. CERTIFIES THAT DOCUMENTED EVIDENCE OF COMPLIANCE WITH ALL CONTRACT, DRAWING AND SPECIFICATION REQUIREMENTS APPLICABLE TO THIS LOT IS ON FILE AT OUR PLANT IN THE FORM OF MECHANICAL, METALLURGICAL AND/OR CHEMICAL TEST REPORTS AND INSPECTION RECORDS, AND IS AVAILABLE FOR BUYERS REVIEW.

DATE OF EXECUTION: 04/10/15

SIGNATURE:


TOD F. POLIDORI

TITLE: Q.A. MANAGER

Form #BIC015
Rev 11/97